| Type finish tube ends | | | | | | |
|-----------------------|---|-----------------------|---|------------------------------|--|--|
| With plain ends | | With outside bevel | | With outside double bevel | | With outside double bevel and inside bevel |
| | | | | | | |
| Wall [mm] | 0° | Wall [mm] | 30° | Wall [mm] | 37,5910° | 45710711° |
| 10 - 50 | In accordance with requirements of productive standards | 10 - 50 | API Spec 5L EN 10 216 1-4 DIN 1629 ASTM A53 ASTM A106 | > 22 | ASTM B16.25 ANSI B16.25 ANSI B16.9 | After agreement |
| | | Wall [mm] | 37,5° | | | |
| | | ≤ 22 | ANSI B16.25 ANSI B16.9 ASTM B16.25 | | | |